



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SHIP APR 25!
AOG

MISC
Job Sheet 176526



Part No: MISC

Job Qty: 1 ea

Part Name: MISCELLANEOUS



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No: order 5666 - CASE 10414

Due Date: 4/25/18

Created By: Linda Lacelle

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
20	Rework	1 pcs		4/25/18	0.00	0.00	Small Fab		
30	QC	1 pcs		4/25/18	0.00	0.00	QC5		
40	Packaging	1 pcs		4/25/18	0.00	0.00	Packaging3		
50	QC21-FG	1 Ea		4/25/18	0.00	0.00	QC21		

Part Op 20 - ENGRAVE ALL PARTS FROM PO038847 -TO ADD RB IN FRONT OF EACH P/N - SEE ATTACHED SHEET FOR Descriptions: PARTS AND QTYS

40 - RETURN TO STOCK USING ORIGINAL S/N'S

50 - MUST BE SCANNED FOR EACH P/N AND S/N FOR TRACKING PURPOSES

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

See attached

Plex 4/25/18 10:45 AM dart.lacelle.linda



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ORDER ACKNOWLEDGEMENT

MS270390819
5006968 3x

NA1149FN832P
FM138336-9 6x

MS21042L08
FM138333-3 3x

646.9702
F128802 1x

647.1514 1x
F153323

MS2

CUSTOMER		ORDER	
Customer Code: CUNIF01		Order No : 5666	
Sold To: Uniflight LLC		Date: 4/23/18	
2617 Aviation Parkway		Ship-To Contact: James Noel	
Grand Prairie, TX 75052		Email: jnoel@uniflight.com	
USA		Cust PO No: VERBAL/CASE10414	
Phone: (972) 623-3444		FOB: Shipping Point	
Fax: (972) 623-2414		Ship Via: FedEx Priority Overnight AM Delivery	
Ship To: Uniflight LLC		Freight Terms: PrePaid	
2617 Aviation Parkway		Terms: Net 30	
Grand Prairie, TX 75052		INCO Terms: DDP - Delivered Duty Paid	
USA		Order Taker: Lisa McMachen	
Phone: (972) 623-3444		Order Taker Phone: 613-632-5200	
Fax: (972) 623-2414		Order Taker Email: lmcachen@dartaero.com	

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	4/23/18	5/2/18	647.1404	Upper Cutter Assembly SHIP ASAP	3	pcs	\$3,467.00	USD	\$10,401.00 USD
				100% Discount Warranty			-100.00		\$-10,401.00
2	4/24/18	4/25/18	646.9702	Cutter Sub Assembly (U Channel) REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	1	pcs	\$1,248.00	USD	\$1,248.00 USD
				100% Discount Warranty			-100.00		\$-1,248.00
3	4/24/18	4/25/18	647.1514	Upper Deflector REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	1	pcs	\$1,815.00	USD	\$1,815.00 USD
				100% Discount Warranty			-100.00		\$-1,815.00
4	4/24/18	4/25/18	601.2764	Washer (NAS1149Fn832P) REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	6	pcs	\$1.00	USD	\$6.00 USD
				100% Discount Warranty			-100.00		\$-6.00
5	4/24/18	4/25/18	601.2765	Screw (MS27039-0819) REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	3	pcs	\$2.00	USD	\$6.00 USD
				100% Discount Warranty			-100.00		\$-6.00
6	4/24/18	4/25/18	601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q) REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	3	pcs	\$5.00	USD	\$15.00 USD
				100% Discount Warranty			-100.00		\$-15.00
7	4/24/18	4/25/18	601.2764	Washer (NAS1149Fn832P) Hardware to mount the Upper Cutter to the rail.	15	pcs	\$1.00	USD	\$15.00 USD
				100% Discount Warranty			-100.00		\$-15.00
8	4/24/18	4/25/18	601.1541	Locknut (MS21042L08) (8-32 Thd) (Cad Plated) (100 Q) Hardware to mount the Upper Cutter to the rail.	5	pcs	\$5.00	USD	\$25.00 USD
				100% Discount Warranty			-100.00		\$-25.00
9	4/24/18	4/25/18	601.3962	Screw Hardware to mount the Upper Cutter to the rail.	5	pcs	\$5.00	USD	\$25.00 USD
				100% Discount Warranty			-100.00		\$-25.00
Sub Total									\$0.00 USD
Grand Total									\$0.00 USD

ORDER NOTES

SHIP ASAP! Ship on Hawkesbury Fed-Ex P1 account.

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

DQA: _____ Date: _____

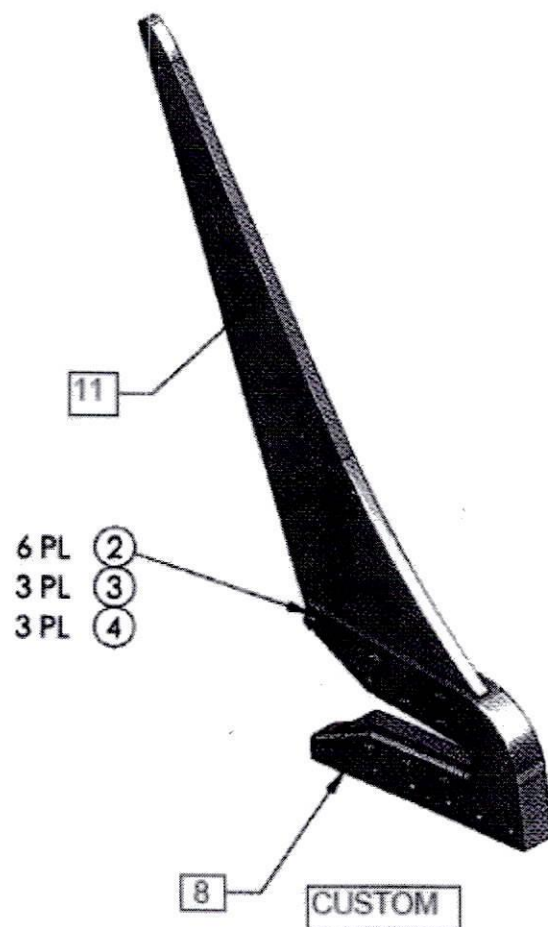


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



1	-	-	-	-	11	647.1514	UPPER DEFLECTOR		
-	1	-	-	-	10	647.1513	UPPER DEFLECTOR		
1	1	-	-	1	9	646.9703	CUTTER SUB ASSY		
-	-	1	-	-	8	646.9702	CUTTER SUB ASSY		
-	-	-	1	-	7	647.1501			
-	-	1	-	1	6	647.1510	UPPER DEFLECTOR		
A/R	A/R	A/R	A/R	A/R	5	601.2045	RTV, LOCTITE 598		
3	3	3	3	3	4	601.1541	LOCKNUT	MS21042L08	
3	3	3	3	3	3	601.2765	SCREW	MS27039-0819	
6	6	6	6	6	2	601.2764	WASHER	NAS1149FN832P	
-	-	-	1	-	1	646.9701	CUTTER SUB ASSY		
X						647.1405	CUTTER ASSY (UPPER)		
	X					647.1404	CUTTER ASSY (UPPER)		
		X				647.1403	CUTTER ASSY (UPPER)		
			X			647.1402	CUTTER ASSY (LOWER)		
				X		647.1401	CUTTER ASSY (UPPER)		
.1405	.1404	.1403	.1402	.1401	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
					QTY	PARTS LIST			



Hawkesbury, April 26, 2018

James Noel
General Manager
AP\IA\Comm Pilot
Uniflight, L.L.C.
2617 Aviation Parkway
Grand Prairie, TX 75052
Phone: 972-623-3444 EXT 1133
Mobile: 662-549-8009 (24/7)
Fax: 972-623-2414
Email: jnoel@uniflight.com

Subject: DART EC135 Cable Cutters Kit Installation Deviation

The purpose of this letter is to provide No Technical Objection (NTO) to the installation deviation concerning the installation of the Cable Cutters Kit on EC135 model aircraft noted below:

Make/Model	Aircraft S/N	Aircraft R/N	Kit Description	Kit P/N	Kit S/N
Airbus	0475	N611LS	EC135 Cable Cutters Kit	647.7304	S046524

Temporary Replacement of upper Cutter Assy P/N 647.1404

Uniflight L.L.C. recently reported an issue where the Body (P/N 646.9713) of Cutter Assy P/N 647.1404 was found to be not conforming (4 mounting holes instead of 5) as recorded in Customer Support Case 10414. Due to shortage of stock and a lead-time of about 3 weeks, and to help Uniflight L.L.C. meet the aircraft delivery deadline, it is acceptable to substitute, temporarily, Cutter Assy P/N 647.1404 with the Cutter Assy outlined in Figure 1 of this letter and provide under DART PO# 5666. DART will follow up with a replacement in about 3 weeks from now at which time the temporary Cutter Assy will be returned to DART by Uniflight or end user on RMA RA302. Information on end user: Apollo Med Flight, 4211 W. Interstate 40, Amarillo, Texas 76106.

In all other aspect, installation and maintenance of the Cable Cutters Kit must be per FAA STC SR02307LA.

For continued airworthiness support, please contact the DART Technical Support Team by email at support.ca@dartaero.com or through the DART Aerospace website (www.dartaerospace.com).

Sincerely,

A handwritten signature in blue ink, appearing to read "P. Bravo", is positioned above the printed name "Pablo Bravo".

Pablo Bravo
Director of Engineer
DART Aerospace – Vista
pbravo@dartaero.com
(760) 724-5300, Ext. 106

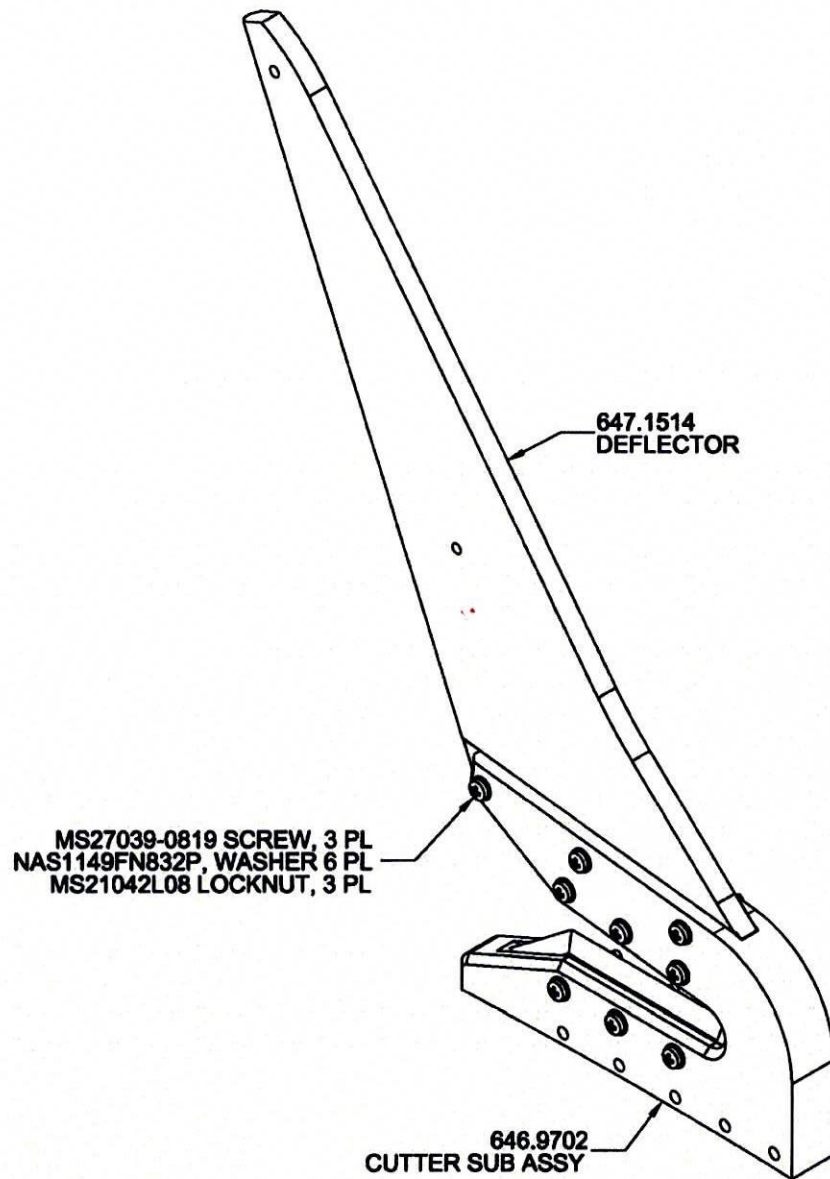


Figure 1 – Upper Cutter Assy



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1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

ORDER ACKNOWLEDGEMENT

CUSTOMER	ORDER
Customer Code: CUNIF01 Sold To: Uniflight LLC 2617 Aviation Parkway Grand Prairie, TX 75052 USA Phone: (972) 623-3444 Fax: (972) 623-2414 Ship To: Uniflight LLC 2617 Aviation Parkway Grand Prairie, TX 75052 USA Phone: (972) 623-3444 Fax: (972) 623-2414	Order No : 5666 Date: 4/23/18 Ship-To Contact: James Noel Email: jnoel@uniflight.com Cust PO No: VERBAL/CASE10414 FOB: Shipping Point Ship Via: FedEx Priority Overnight AM Delivery Freight Terms: PrePaid Terms: Net 30 INCO Terms: DDP - Delivered Duty Paid Order Taker: Lisa McMachen Order Taker Phone: 613-632-5200 Order Taker Email: lmcachen@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	4/23/18	5/2/18	647.1404	Upper Cutter Assembly SHIP ASAP <i>Ship Late Date</i>	3	pcs	\$3,467.00USD	pcs	\$10,401.00 USD
				100% Discount Warranty			-100.00		\$-10,401.00
2	4/24/18	4/26/18	646.9702	Cutter Sub Assembly (U Channel) REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	1	pcs	\$1,248.00USD	pcs	\$1,248.00 USD
				100% Discount Warranty			-100.00		\$-1,248.00
3	4/24/18	4/26/18	647.1514	Upper Deflector <i>Assembled</i> REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	1	pcs	\$1,815.00USD	pcs	\$1,815.00 USD
				100% Discount Warranty			-100.00		\$-1,815.00
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				100% Discount Warranty			-100.00		\$-6.00
5	4/24/18	4/26/18	601.2765	Screw (MS27039-0819) <i>Assembled Cap</i> REQUIRES 8130. PART MUST BE RETURNED. LINE 2,3,4,5,6 MUST BE ASSEMBLED TOGETHER AT DART.	3	pcs	\$2.00USD	pcs	\$6.00 USD
				100% Discount Warranty			-100.00		\$-6.00
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				100% Discount Warranty			-100.00		\$-25.00
								Sub Total	\$0.00 USD
								Grand Total	\$0.00 USD

ORDER NOTES

SHIP ASAP! Ship on Hawkesbury Fed-Ex P1 account.

Remit to: DART Aerospace Ltd., 1270 Aberdeen Street, Hawkesbury, Ontario K6A 1K7 Canada

Tel: 613 632 5200

Fax: 613 632 5246

accounting@dartaero.com

GST/HST 10127 2607

Note: A minimum 15% restocking fee is applicable. Custom items are non-refundable. Full warranty details are available at www.dartaerospace.com

Latest Revision Provided Unless Otherwise Requested

Plex 4/27/18 8:31 AM Dart.Downing.Eric